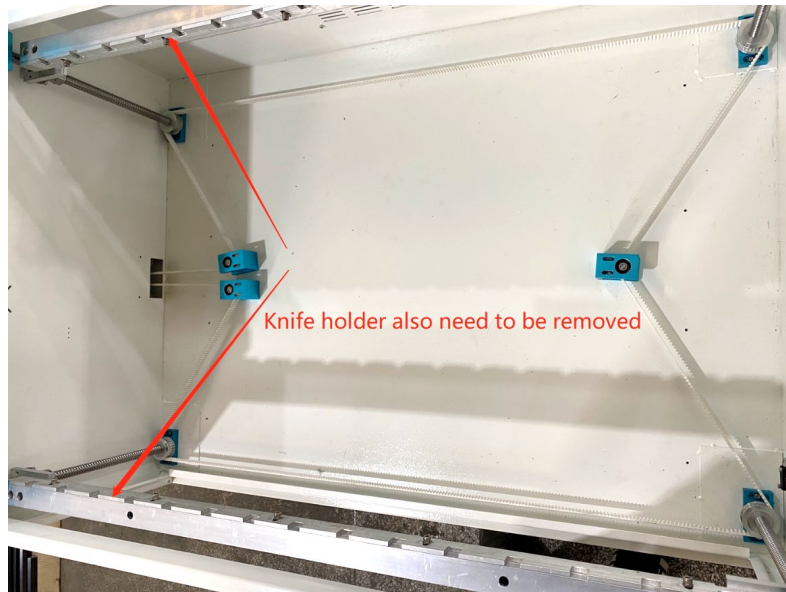


Before you start to do this, please keep all screws or parts after you disassemble them.

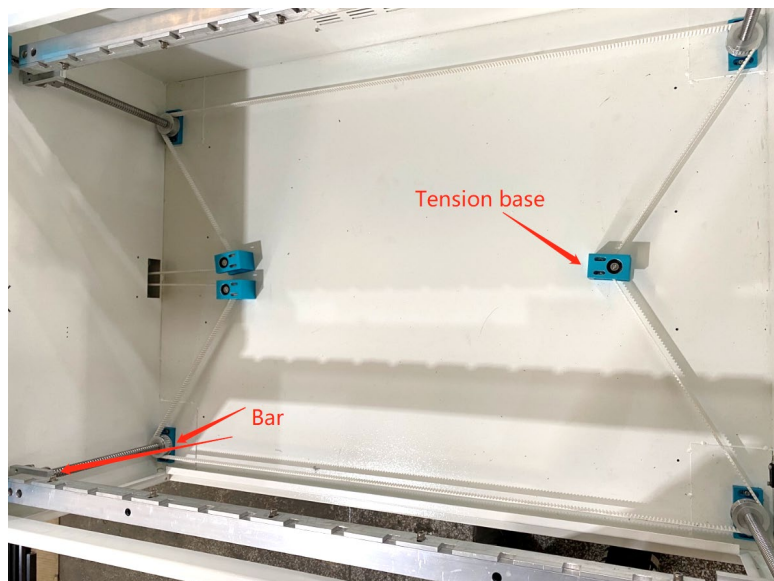
Disassemble:

1.Remove the honey comb table, knives and knives holder.



You can cut off the belt before going to next step.

2. Loose the four screw rods and 3 tension bases.

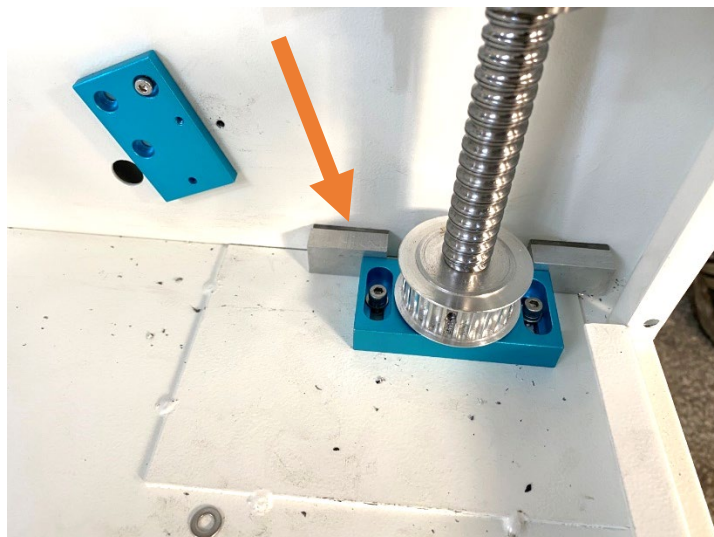


Installation:

1. Put the new belt on the area, then put the belt on the outside of the screw rods.

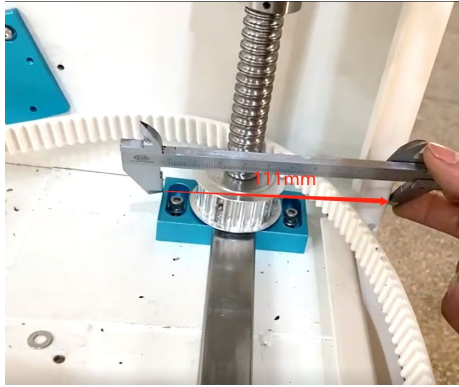


2. Tight the four screw rods slightly first, find a piece of wood or aluminum block, the thickness should be 12mm. Then put the aluminum block to the inside of the bar. See below picture.

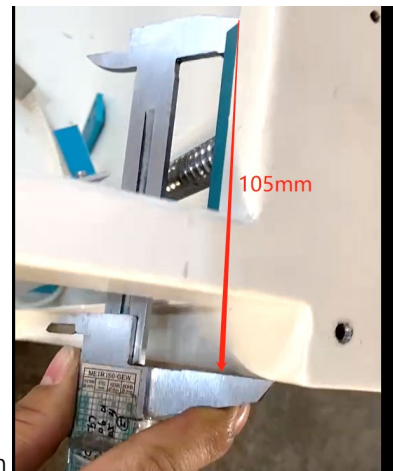


Note: All 4 screw rods must be calibrated with this aluminum block.

3. Fix the four screw rods, for the two screw rods at the front side. When you fix the blue holder. Must to measure the distance between the blue holder and machine house.



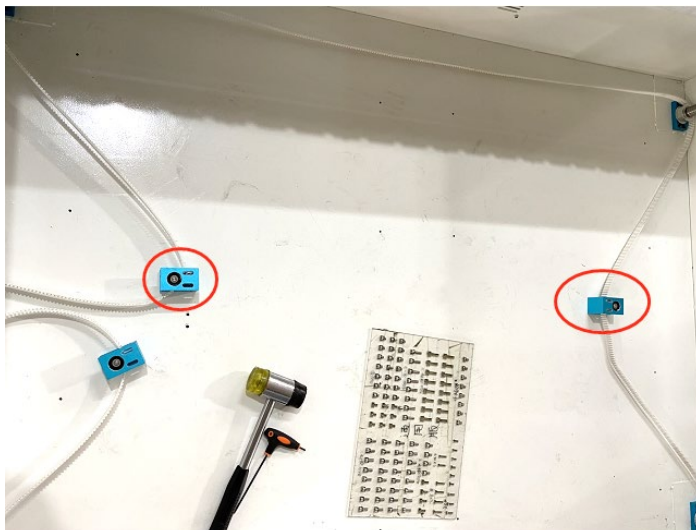
The distance of the bottom side is 111mm.



The distance of the up side is 105mm.

Note: 0.5-2mm error is acceptable.

4. Put the belt inside the three blue tension bases, how to put it inside, you can know more in Video 1. Then tighten the one on the right and one of the two on the left.

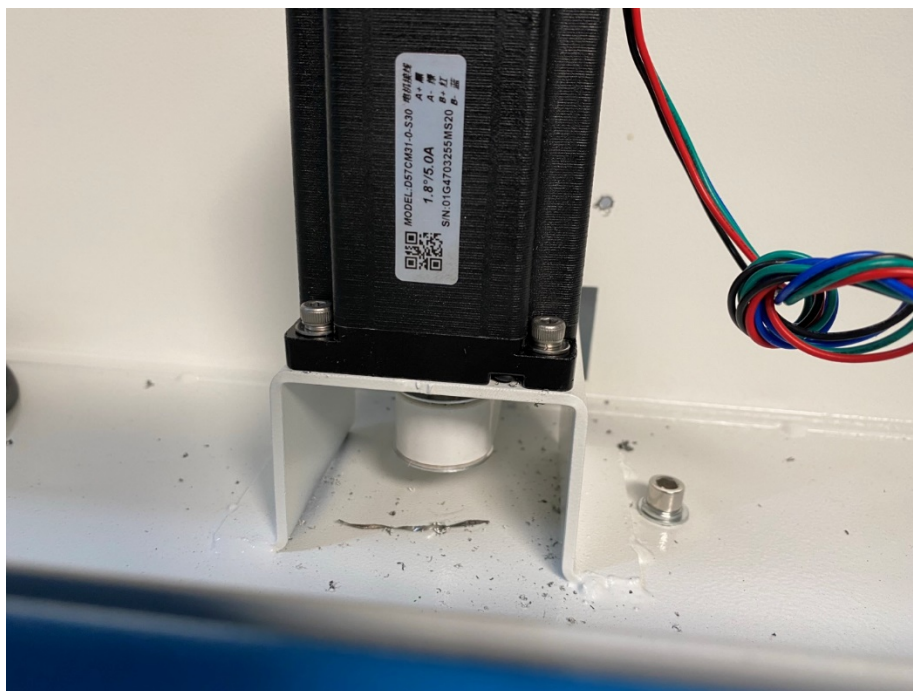


5. Rotate the gear of the screw rod to rise up the sliver holder, other corners also need to be raised up.



See video 2

6. Put the knife holder on and tight it slightly. Make sure it's level and then tight it. You can know more in video 3.
7. Pull the belt from the right to the left to the motor hole on the left, and put the belt on the gear of the motor.



8. Find a cube (the cube we using is 45mm), and put it to four corners for measure the distance between the knife holder is the same. If the distance of which corner is different, please rotate the gear of the screw rod to adjust. Move the laser head to four corner and repeat these steps until the distance is the same. You can know more in video 4.



9. Put two knives on the knife holder, one put the left side, the other put the right side. Make sure there has a little space between the knife and the knife holder (about 2-3mm.)
10. Tight the screws of knives holder.
11. Fix the blue tension on the right side and one of two blue tensions on the left side slightly.
12. Pull the belt from right side to left side, then fix the last blue tension. Please note: do not rotate the gear of the screws rod during this process. If the gear is rotate, you need to adjust the working area level again. You can know more in Video 5.
13. Tight all blue tensions and check the tension of belt.